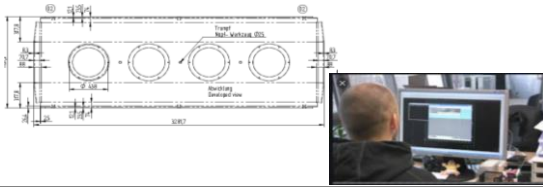
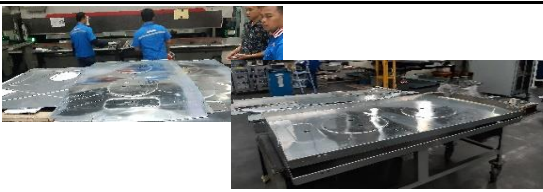
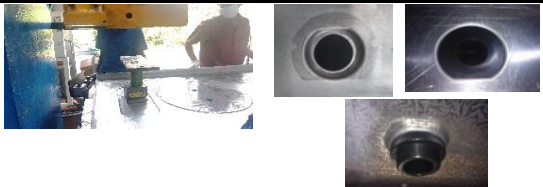
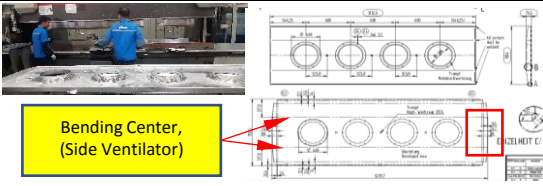
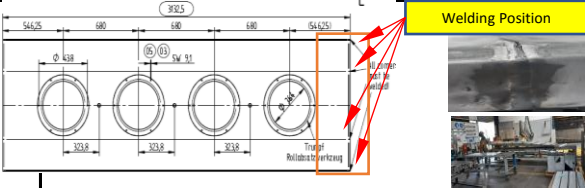


FLOW VENTILATOR TRAY GADC ROLL OUT PROCESS

Date 23-Mar-2020
Update 23-Mar-2020 **Rev.** 00
Item Flow Ventilator Tray GADC Roll Out Process
Line/Machine Sheet Metal (GI) - Subcont Prima Sakti -COT (GI)

No.	Process	Description	Visual Process	Remarks
1.	Nesting, Program	Program DXF-G Code Program		Process GI (Programmer)
2	Un Coiler and Cutting	Uncoiler and Cutting Process		Process GI
3	CNC Trumatic	Trumatic Process		Process GI
4	Bending Edge Side	Bending Side		Process GI
5	Forming Drain Outlet	Plong Drain Outlet (MWM Machine+ Dies Plong Drain Outlet)		Process GI (MWM Machine)
6	Packing Pallet	Packing Transfer to Subcont Process		Process GI (Commercial Line)
6	Forming Ventilator Hole	Plong Ventilator Hole=> 2 Step : Forming I and Forming II.		Process Subcont Prima Sakti
7	Bending Center (Side Ventilator)	Bending Side Ventilator		Process Gi
8	Welding Tray	Welding Tray		Process GI
9	COT (Pre Treatment-Powder Coating Process)	COT-Sending-Pre Treatment-Powder Coat-Driying Process		Process GI

Note : Flow Ventilator Tray, Base on Actual Prototype and 1st Order Evaluation and Trial process